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EVALUATION OF "BACKERSEAL" FOAM EXPANSION JOINT MATERIAL FOR STEADY STATE THERMAL TRANSMISSION PROPERTIES BY MEANS OF A HEAT FLOW METER IN ACCORDANCE WITH ASTM C518 – 04

A Report to:

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Proposal No.:

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09-06-M0374-B, Revision 1 3 Pages

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Evaluation of a Foam Expansion Joint Material for Thermal Transmission Properties Page 2 of 3 for Emseal Corporation Report No. 09-06-M0374-B, Revision 1

1.0 INTRODUCTION

At the request of Emseal Corporation, Exova was retained to evaluate a sample of foam expansion joint material for thermal transmission properties, in accordance with ASTM C518 – 04 "Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat *Flow Meter Apparatus". The details of the proposed service are provided in Proposal No. 09-006-5687*

Upon receipt, the sample was assigned the following Exova Sample No.:

| Client Sample Identification | cation Exova Sample No. | |
|--|-------------------------|--|
| "Emseal Backerseal" Foam Expansion Joint Material | 09-06-M0374-B | |

The material was evaluated in its condensed state. The material was held in a wooden cavity with outside dimensions of 300 mm x 300 mm. The frame height was less than that of the sample so that contact was ensured between the sample and the measurement plates.

2.0 PROCEDURE

The sample was evaluated in accordance with the following standard test method:

| Test Description | Test Method |
|--|----------------|
| Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus | ASTM C518 – 04 |

| Sample Conditioning: | 300 mm x 300 mm by 100 mm (nominal) > 40 hrs at 23° C and 50% RH |
|-------------------------|---|
| Ū | Conditioning Room 3028, MII# A11354 |
| Test Conditions: | 24 [°] C mean temperature |
| | 22 ⁰ C delta T across the sample |
| Apparatus: | LaserComp Fox 314 Heat Flow Meter (MII # A14505) |
| Orientation: | Top and Bottom Faces Horizontal |
| | Heat Flow Vertical (Through Faces) |
| Test Date: | 2009-10-19 |

3.0 REVISION

2010-01-14 The report was revised to correct a typographical error in the sample name throughout the report. No technical changes were made.

Evaluation of a Foam Expansion Joint Material for Thermal Transmission PropertiesPage 3 of 3for Emseal CorporationReport No. 09-06-M0374-B, Revision 1

4.0 RESULTS

A summary of results is presented below. In all cases, SI units are the primary units of measure.

| Table 1 – Thermal Transmission PropertiesASTM C 518 – 04Exova Sample No.: 09-06-M0374-B | | | | |
|---|--------|----------|--|--|
| Description | Result | | | |
| Units: | Metric | British | | |
| Specimen Thickness mm [in.] | 103.65 | [4.081] | | |
| Upper Surface Temperature [°] C [[°] F] | 13.02 | [55.44] | | |
| Lower Surface Temperature [°] C [[°] F] | 35.02 | [95.04] | | |
| Temperature Differential [°] C [[°] F] | 22.00 | [39.60] | | |
| Mean Temperature [°] C [[°] F] | 24.02 | [75.24] | | |
| Rate of Heat Flux W/m ² [Btu/h.ft ²] | 16.95 | [5.37] | | |
| Thermal Conductance W/m ² K [Btu/h.ft ^{2.0} F] | 0.77 | [0.14] | | |
| Thermal Resistance K.m ² /W [⁰ F.ft ² .h/Btu] | 1.30 | [7.37] | | |
| Thermal Conductivity W/m.K [Btu.in./h.ft ^{2.0} F] | 0.0799 | [0.5537] | | |
| Thermal Resistivity K.m/W [⁰ F.ft ² .h/Btu.in.] | 12.52 | [1.806] | | |

5.0 CONCLUSION

The foam expansion joint material submitted by Emseal Corporation has a thermal resistance of $1.3 \text{ K} \circ \text{m}^2/\text{W}$ (R-7.4), at test thickness of 103.7 mm (4.1 inches).

Reported by:

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Approved by:

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